

# STAIN CHART

WOOD SPECIES	DOOR STYLE	NATURAL	HARVEST	FROST	CHESTNUT	GINGER	AUTUMN	HEARTLAND BROWN	MOJAVE	CYPRESS	PEPPERCORN	BRANDYWINE	COFFEE	MOCHA
OAK	SUMTER	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
OAK	CAMBRIDGE	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
OAK	RUSTIC WILLIAMSBURG	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
MAPLE	NOTTINGHAM	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	OXFORD	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	ASHTON	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	NEWPORT	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	WINCHESTER	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	CASCADE	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	MADISON	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	SIERRA	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	TRENTON	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	RUSTIC HERITAGE	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
CHERRY	HAMPTON	X	NA	NA	NA	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
CHERRY	ESSEX	X	NA	NA	NA	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
CHERRY	AMBASSADOR	X	NA	NA	NA	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
CHERRY	ONEIDA	X	NA	NA	NA	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
BIRCH	ANDOVER	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
OAK	LEXINGTON	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
OAK	WILLIAMSBURG	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
OAK	OAKWOOD	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
OAK	OAKRIDGE	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
OAK	COLONIAL CLASSIC	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	x	GLZ ONLY
OAK	SANDPIPER	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	HERITAGE	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	BERKSHIRE	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	POTOMAC	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	LANCASTER	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	RICHMOND	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	VICKSBURG	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	MAPLEWOOD	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
MAPLE	TRENTON	X	X	X	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
CHERRY	BERKLEY	X	NA	NA	NA	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
CHERRY	ONEIDA	X	NA	NA	NA	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
BIRCH	GETTYSBURG	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
BIRCH	BIRCHWOOD	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
BIRCH	SHAKERWOOD	X	X	NA	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
OAK	SANDPIPER	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
OAK	SHERATON OAK	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X	GLZ ONLY
OAK	CHESAPEAKE OAK	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X	GLZ ONLY
MAPLE	SHERATON MAPLE	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
MAPLE	CHESAPEAKE MAPLE	X	X	X	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
BIRCH	SHENANDOAH	X	X	NA	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
BIRCH	LARAMIE	X	X	NA	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
BIRCH	WOODBIDGE	X	X	NA	X*	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	GLZ ONLY
BIRCH	CONCORD	X	X	NA	X	X	X	X	X	GLZ ONLY	GLZ ONLY	X	X	GLZ ONLY
BIRCH	SHADOWOOD	X	X	NA	X	X	X	X	X	GLZ ONLY	NA	X	X	NA
BIRCH	MONACO	X	X	NA	X	X	X	X	X	GLZ ONLY	NA	X	X	NA
OAK	OAK HILL	NA	X	X	X*	X*	X*	X*	X*	GLZ ONLY	NA	X*	X*	NA
OAK	LIBERTY	NA	X	X	X*	X*	X*	X*	X*	GLZ ONLY	NA	X*	X*	NA
POPLAR	VINTAGE	NA	X	NA	X	X	X	X	X	GLZ ONLY	NA	X	X	NA
HEVEA	FRONTIER	X	X	NA	X	X	X	X	X	GLZ ONLY	NA	X	X	NA
HARDWOOD/MDF	HUNTINGTON	NA	NA	NA	NA	NA	NA	NA	NA	GLZ ONLY	NA	NA	NA	NA
THERMAFOIL	GLACIER WHITE	<b>THERMAFOIL WHITE ONLY</b>												
THERMAFOIL	CHALET WHITE	<b>SELECT TRIM ITEMS MAY BE FINISHED WHITE DUE TO AVAILABILITY</b>												
OAK	OAKMONTE	X	X	X	X	X*	X*	X*	X*	GLZ ONLY	GLZ ONLY	X*	X*	Glaze Only
BIRCH	MANCHESTER	X	X	NA	X*	X*	X*	X*	X*	Glaze Only	Glaze Only	X*	X*	Glaze Only
POPLAR	BAYWOOD	NA	X	NA	X	X	X	X	X	NA	NA	X	X	NA

X\* - ITEMS MARKED MUST HAVE TRU-WOOD AWARENESS STATEMENT SIGNED PRIOR TO ORDER PROCESSING

NA - NOT AVAILABLE

Peppercorn & Mocha - AVAILABLE AS GLAZE ONLY - Chocolate Glaze is standard - other glaze options can be selected  
 Cypress - Available as glaze only - Raven Glaze is standard - other glaze options can be selected  
**GLAZE UPCHARGE WILL BE APPLIED**

Tru-Wood Cabinets prepares all doors, drawer fronts and frames by carefully sanding the wood to a smooth surface that is ready to finish.

Stain - Finishing material that is applied by hand spraying or robotic spraying, wiped or non-wiping stains that change the color of the wood without hiding its texture or the grain. Transparent or semi-transparent material made of dye or wiping pigments. Porosity of wood can vary greatly, even within the same piece of wood, which will result in color variation from piece to piece and kitchen to kitchen. End grain and bias-cut grain are far more absorptive resulting in darker areas. The hard ring may absorb differently from the soft ring. Differences in color due to underlying natural wood characteristics such as colorant of wood and/or grain porosity will not be considered a defect of the part or kitchen.

**Faraday Effect** - Doors & drawer fronts are stained on a robotic carousel spray machine that applies a uniform coat to all products.

The shadow line or lighter colored areas around the inside profiles is a result of spraying in a confined space. The turbulence of the air forces the finishing material to blow back causing a lesser amount of material in the confined spaces. The air blows back toward the source which is the spray guns. The lighter colored areas are the result of slightly less material due to the blow back of the air. All door styles exhibit this to some degree. In electrostatic applications the lighter/shadow area is called the Faraday Effect. The confined areas repel the finishing material.

**Stain Faraday disclaimer: Non-glazed finishes are not recommended with darker stains unless glaze is applied.**

**Faraday or lighter colored areas around the inside profile will be present unless glaze is applied on darker color stains.**

**Faraday or lighter colored areas around the inside profile will not be as noticeable on natural or lighter colored stains.**

**These lighter colored areas around the inside profile will not be considered a defect.**

**Due to the Faraday effect on specific door styles: above items are marked for disclaimers & must be signed prior to order processing.**

#### **Stain Descriptions:**

Harvest	A light honey color that highlights the grain patterns, colors, and textures.
Frost	A white-washed color that permits grain colors and patterns to be revealed. Dark wood grain will penetrate showing through the frost finish.
Chestnut	A medium soft brown color that uniquely radiates the grain pattern of the wood.
Spice	A medium reddish brown stain that boasts the natural color and grain of the wood.
Autumn	A rich, dark, garnet-mahogany dye stain that semi-conceals the grain textures, colors, and patterns of the wood.
Heartland Brown	Bring the tranquil warmth and feel of our dark prairie brown stain back home to reclaim your dwelling into the focal point of your freshly modernized kitchen
Mojave	A mink pecan brown non-wiping stain that boasts the natural beauty of the wood
Cypress	Accent your kitchen with the warmth of a mature cool green forest. Available with glaze only.
Peppercorn	A warm rich Kodiak brown stain that embraces the golden undertones and highlights the wood's natural light to dark variations. Glaze only.
Brandywine	A colorful blend of an aged brandy and a crisp dry merlot that accents the wood grain to please any palate.
Coffee	Create a social setting with our dark rich latte colored stain.
Mocha	A warm reddish color mixed with earthy-brown tones. Available with glaze only.

Topcoats are catalyzed conversion varnishes applied by hand spraying or robotic machine spraying.

Satin sheen is 30 - 40

Harvest, Frost, Chestnut, Spice

Low sheen is 10 - 20

Autumn, Mojave, Cypress, Peppercorn, Brandywine, Coffee, Mocha

In order to improve our product &/or change with market trends Tru-Wood Cabinets Inc. reserves the right to make changes at any time.

It is the customers responsibility to assure that the samples you have are current and correct.

It is suggested that you order a new or larger sample if color, sheen or glaze is in question.

Tru-Wood Cabinets will not replace or compensate for product purchased if the sample purchased from is not current.

# DESIGNER FINISH CHART

WOOD SPECIES	DOOR STYLE	ATHENIAN SAGE	BAVARIAN CREME	CRANBERRY	ECLIPSE	ONYX	TAUPE	WHITE	CANVAS
OAK	SUMTER	X	X	X	NA	X	X	X	X
OAK	CAMBRIDGE	X	X	X	X	X	X	X	X
OAK	RUSTIC WILLIAMSBURG	NA	NA	NA	NA	NA	NA	NA	NA
MAPLE	NOTTINGHAM	X	X	X	X	X	X	X	X
MAPLE	OXFORD	X	X	X	X	X	X	X	X
MAPLE	ASHTON	X	X	X	X	X	X	X	X
MAPLE	NEWPORT	X	X	X	NA	X	X	X	X
MAPLE	WINCHESTER	X	X	X	NA	X	X	X	X
MAPLE	CASCADE	X	X	X	NA	X	X	X	X
MAPLE	MADISON	X	X	X	X	X	X	X	X
MAPLE	SIERRA	X	X	X	X	X	X	X	X
MAPLE	TRENTON	X	X	X	NA	X	X	X	X
MAPLE	RUSTIC HERITAGE	NA	NA	NA	NA	NA	NA	NA	NA
CHERRY	HAMPTON	X	X	X	X	X	X	X	X
CHERRY	ESSEX	X	X	X	X	X	X	X	X
CHERRY	AMBASSADOR	X	X	X	X	X	X	X	X
CHERRY	ONEIDA	X	X	X	NA	X	X	X	X
BIRCH	ANDOVER	NA	NA	NA	NA	NA	NA	NA	NA
OAK	LEXINGTON	X	X	X	NA	X	X	X	X
OAK	WILLIAMSBURG	X	X	X	X	X	X	X	X
OAK	OAKWOOD	X	X	X	X	X	X	X	X
OAK	OAKRIDGE	X	X	X	NA	X	X	X	X
OAK	COLONIAL CLASSIC	X	X	X	NA	X	X	X	X
OAK	SANDPIPER	X	X	X	NA	X	X	X	X
OAK	RUSTIC WILLIAMSBURG	NA	NA	NA	NA	NA	NA	NA	NA
MAPLE	HERITAGE	X	X	X	X	X	X	X	X
MAPLE	BERKSHIRE	X	X	X	NA	X	X	X	X
MAPLE	POTOMAC	X	X	X	NA	X	X	X	X
MAPLE	LANCASTER	X	X	X	NA	X	X	X	X
MAPLE	RICHMOND	X	X	X	X	X	X	X	X
MAPLE	VICKSBURG	X	X	X	X	X	X	X	X
MAPLE	MAPLEWOOD	X	X	X	X	X	X	X	X
MAPLE	TRENTON	X	X	X	NA	X	X	X	X
MAPLE	RUSTIC HERITAGE	NA	NA	NA	NA	NA	NA	NA	NA
CHERRY	BERKLEY	X	X	X	NA	X	X	X	X
CHERRY	ONEIDA	X	X	X	NA	X	X	X	X
BIRCH	GETTYSBURG	NA	NA	NA	NA	NA	NA	NA	NA
BIRCH	BIRCHWOOD	NA	NA	NA	NA	NA	NA	NA	NA
BIRCH	SHAKERWOOD	NA	NA	NA	NA	NA	NA	NA	NA
OAK	SANDPIPER	X*	X*	X*	NA	X*	X*	X*	X*
OAK	SHERATON OAK	X*	X*	X*	NA	X*	X*	X*	X*
OAK	CHESAPEAKE OAK	X*	X*	X*	NA	X*	X*	X*	X*
MAPLE	SHERATON MAPLE	X	X	X	NA	X	X	X	X
MAPLE	CHESAPEAKE MAPLE	X	X	X	NA	X	X	X	X
BIRCH	SHENANDOAH	X*	X*	X*	NA	X*	X*	X*	X*
BIRCH	LARAMIE	X*	X*	X*	NA	X*	X*	X*	X*
BIRCH	WOODBIDGE	X*	X*	X*	NA	X*	X*	X*	X*
BIRCH	CONCORD	X*	X*	X*	NA	X*	X*	X*	X*
BIRCH	SHADOWOOD	NA	NA	NA	NA	NA	NA	NA	NA
BIRCH	MONACO	X	X	X	NA	X	X	X	X
OAK	OAK HILL	X*	X*	X*	NA	X*	X*	X*	X*
OAK	LIBERTY	X*	X*	X*	NA	X*	X*	X*	X*
POPLAR	BAYWOOD	NA	NA	NA	NA	NA	NA	NA	NA
POPLAR	VINTAGE	NA	NA	NA	NA	NA	NA	NA	NA
HEVEA	FRONTIER	NA	NA	NA	NA	NA	NA	NA	NA
HARDWOOD/MDF	HUNTINGTON	X	X	X	NA	X	X	X	X
THERMAFOIL	GLACIER WHITE	THERMAFOIL WHITE ONLY							
THERMAFOIL	CHALET WHITE	SELECT TRIM ITEMS MAY BE FINISHED WHITE DUE TO AVAILABILITY							
OAK	OAKMONTE	X*	X*	X*	NA	X*	X*	X*	X*
BIRCH	MANCHESTER	X*	X*	X*	NA	X*	X*	X*	X*
POPLAR	BAYWOOD	NA	NA	NA	NA	NA	NA	NA	NA

X\* - ITEMS MARKED MUST HAVE THE TRU-WOOD AWARENESS STATEMENT SIGNED PRIOR TO ORDER PROCESSING

NA - NOT AVAILABLE

Tru-Wood Cabinets prepares all doors, drawer fronts and frames by carefully sanding the wood to a smooth surface that is ready to finish.

Designer Finish - Heavy pigmented concealing conversion enamel finishing material that is applied by hand spraying or machine spraying in order to change the appearance of the wood. The material will hide the color of the grain but not completely hide the appearance of the wood itself. Open grain, Open end grain, pitting of wood and natural wood defects will show as open areas on the piece and will not be considered a defect of the piece or kitchen.

**Grain Awareness Statement:** Tru-Wood uses quality kiln dried hardwoods and hardwood veneers. The textures of natural grain patterns will remain visible with our Designer Finishes. Some of the natural wood characteristics that may show through are:  
Natural wood grain, open grain, pitting, knots, checks, and tiger stripes.

**X\* - Due to grain of specified door styles in the chart above the Tru-Wood Awareness Statement must be signed prior to order processing.**

**Designer Finish Awareness Statement:** Wood is a hygroscopic material, and under normal conditions all wood products contain some moisture. Wood readily exchanges this molecular moisture with the water vapor in the surrounding atmosphere according to the relative humidity. In high humidity, wood picks up moisture and swells. In low humidity, wood releases moisture and shrinks. Due to this natural wood movement, hairline fractures at the miter joints, mortise & tenon joints and glue joints may occur. These cracks are unavoidable and are a natural characteristic of Tru-Wood's Designer Finishes and will not be considered reason for product re-work or replacement.

**Due to natural characteristics of enamels on wood products the Tru-Wood Awareness Statement must be signed prior to order processing.**

**Designer Finish Descriptions:**

Athenian Sage - A picture of elegance created from a tranquil garden green finish highlighted by the undertones of winter's silver frost

Bavarian Crème - A concealing finish tinted with a shimmering hue of candlelight beige and subtle yellow undertones

Cranberry - A concealing finish tinted to a rich, imperial reddish-Bordeaux tone that will highlight or accent any kitchen whether Country or Contemporary.

Onyx - Solve the mystery of time and space with our deepest black concealing finish

Taupe - Pale dusky-sand earth tone that calms the intense dimensions of everyday life into the calm and tranquil living experience that you long to come home to.

White - A crisp-clean white concealing finish that adds light to give a modern comfortable spacious feel to a distinct modern home.

Canvas - With the brush of artful inspiration sketch your own hand woven design to achieve the endless visionary possibilities with our eggshell designer finish that is sure to reach your passionate goal of color perfection.

Eclipse - A concealing black primer with sandthrough edges and profiles accented with mini distressing highlighted with a rich brown finish.

Topcoats are catalyzed conversion varnishes applied by hand spraying or robotic machine spraying.

All Designer Finishes are Low Sheen - 10 - 20.

In order to improve our product &/or change with market trends Tru-Wood Cabinets Inc. reserves the right to make changes at any time.

It is the customers responsibility to assure that the samples you have are current and correct.

It is suggested that you order a new or larger sample if color, sheen or glaze is in question.

Tru-Wood Cabinets will not replace or compensate for product purchased if the sample purchased from is not current.

# DESIGNER FINISH GLAZE CHART

WOOD SPECIES	DOOR STYLE	POWDER GLAZES						CEM GLAZES				
		CHOCOLATE	CIRRUS	COPPER	DESERT	GOLD	RAVEN	RUSSET	OBSIDIAN	PLATINUM	TUSCAN	PORCELAIN
OAK	SUMTER	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	CAMBRIDGE	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	RUSTIC WILLIAMSBURG	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
MAPLE	NOTTINGHAM	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	OXFORD	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	ASHTON	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	NEWPORT	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	WINCHESTER	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	CASCADE	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	MADISON	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	SIERRA	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	TRENTON	NA	X	NA	NA	X	NA	NA	NA	NA	NA	NA
MAPLE	RUSTIC HERITAGE	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
CHERRY	HAMPTON	NA	X	NA	NA	X	NA	X	X	X	X	X
CHERRY	ESSEX	NA	X	NA	NA	X	NA	X	X	X	X	X
CHERRY	AMBASSADOR	NA	X	NA	NA	X	NA	X	X	X	X	X
CHERRY	ONEIDA	NA	X	NA	NA	X	NA	NA	NA	NA	NA	NA
BIRCH	ANDOVER	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
OAK	LEXINGTON	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	WILLIAMSBURG	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	OAKWOOD	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	OAKRIDGE	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	COLONIAL CLASSIC	NA	X	NA	NA	X	NA	X	X	X	X	X
OAK	RUSTIC WILLIAMSBURG	NA	NA	NA	NA	NA	NA	X	X	X	X	X
OAK	SANDPIPER	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	HERITAGE	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	BERKSHIRE	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	POTOMAC	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	LANCASTER	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	RICHMOND	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	VICKSBURG	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	MAPLEWOOD	NA	X	NA	NA	X	NA	X	X	X	X	X
MAPLE	TRENTON	NA	X	NA	NA	X	NA	NA	NA	NA	NA	NA
MAPLE	RUSTIC HERITAGE	NA	X	NA	NA	X	NA	X	X	X	X	X
CHERRY	BERKLEY	NA	X	NA	NA	X	NA	X	X	X	X	X
CHERRY	ONEIDA	NA	X	NA	NA	X	NA	NA	NA	NA	NA	NA
BIRCH	GETTYSBURG	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
BIRCH	BIRCHWOOD	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
BIRCH	SHAKERWOOD	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
OAK	SANDPIPER	X	X	NA	NA	NA	■	X	X	X	X	X
OAK	SHERATON OAK	X	X	NA	NA	NA	■	X	X	X	X	X
OAK	CHESAPEAKE OAK	X	X	NA	NA	NA	■	X	X	X	X	X
MAPLE	SHERATON MAPLE	X	X	NA	NA	NA	■	X	X	X	X	X
MAPLE	CHESAPEAKE MAPLE	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	SHENANDOAH	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	LARAMIE	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	WOODBIDGE	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	CONCORD	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	SHADOWOOD	X	X	NA	NA	NA	■	NA	NA	NA	NA	NA
BIRCH	MONACO	X	X	NA	NA	NA	■	NA	NA	NA	NA	NA
OAK	OAK HILL	X	X	NA	NA	NA	■	X	X	X	X	X
OAK	LIBERTY	X	X	NA	NA	NA	■	X	X	X	X	X
POPLAR	BAYWOOD	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
POPLAR	VINTAGE	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
HEVEA	FRONTIER	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
HARDWOOD/MDF	HUNTINGTON	NA	NA	NA	NA	NA	MA	X	X	X	X	X
THERMAFOIL	GLACIER WHITE	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
THERMAFOIL	CHALET WHITE	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
OAK	OAKMONTE	X	X	NA	NA	NA	■	X	X	X	X	X
BIRCH	MANCHESTER	X	X	NA	NA	NA	■	X	X	X	X	X

**Powder Coat Glaze** - Finishing material that is sprayed out in liquid form and dries into a powder. Removed by using scotch bright, dry rags and or sandpaper. Glaze will hang-up in the lips, crevices, profiled areas, open grain, and distressed areas. Glaze may slightly change the overall color depending on wood grain and trim piece profiles.

**Cem Glaze** - Finishing material that is sprayed onto the Designer Finishes only. Material sprays out in liquid form onto the wood, hand wiped off using a dry rag and then clean wiped with a rag soaked in mineral spirits to leave a clean wiped look. Glaze will be left in the corners and crevices, profiles and open grain areas of the piece.

**Glaze Disclaimer:** Each piece is individually hand glazed and will vary in appearance from piece to piece and kitchen to kitchen.

**Mini-Distressing** - Hand applied prior to glazing in order to accent and age the selected wood pieces. Slight pitting, scratches and other natural wood defects will be present on doors, drawer fronts, and face frames. Distressing will not be applied to trim items and sheet stock parts.

No Distressing - No additional wearing or distressing is applied to the piece or kitchen. Natural wood characteristics will be present such as open grain, pitting, sound knots, checks, burl, mineral streaks and tiger stripes. Heartwood and Sapwood depending on the species may be present in varying degrees. These slight imperfections are considered part of the natural beauty of the wood and will not be considered a defect to the parts or kitchen.

### **Glaze Descriptions:**

Chocolate - A dark highlighting espresso brown powder coat glaze that accents the profiles and edges of the doors and drawer fronts.

Cirrus - Take your kitchen to the highest level by glazing your dream kitchen with our wisp white cloud color glaze

Copper - Send a new volt of energy through your kitchen with our reddish metallic copper glaze sure to amp up your eclectic design.

Desert - Pull the treasured colors of the past into our home to enhance the present with our beautiful reddish sand glaze

Gold - Transform your kitchen into an international masterpiece with our exotic contemporary golden glaze sure to dazzle even the crown of discriminate taste.

Raven - Mysterious midnight color you "Nevermore" want to miss.

### **Available on Designer Finishes only**

Russet - A clean wiping chicory colored glaze giving accent by adding warmth and richness while creating a rustic beautiful finish

Obsidian - Our English-Gothic black glaze gives the look and feel that fuses the middle age and the new age

Platinum - Extremely rare and beautiful our grayish colored liquid glaze transforms your kitchen into the element of style & sophistication

Tuscan - Light tannish-brown colored liquid glaze that brings a touch of Italy into your home.

Porcelain - A clean-wiping white glaze that yields a subtle yet elegant finish adding depth by accentuating the grain's natural attributes.

Topcoats are catalyzed conversion varnishes applied by hand spraying or robotic machine spraying.

All Powder Coat Glazes and Cem Glazes are Low Sheen - 10 - 20.

In order to improve our product &/or change with market trends Tru-Wood Cabinets Inc. reserves the right to make changes at any time.

It is the customers responsibility to assure that the samples you have are current and correct.

It is suggested that you order a new or larger sample if color, sheen or glaze is in question.

Tru-Wood Cabinets will not replace or compensate for product purchased if the sample purchased from is not current.

# SPECIALTY FINISH OPTIONS FOR STAIN OR DESIGNER FINISH

WOOD SPECIES	DOOR STYLE	STD ON DESIGNER FIN AVAILABLE ON STAIN GLAZES	AVAIL. ON STAIN GLAZES & DESIGNER FINISH GLAZES	AVAIL. ON STAIN GLAZES & DESIGNER FINISH GLAZES	STD ON POWDER COAT GLAZES NOT AVAILABLE ON DESIGNER FINISHES	AVAILABLE FOR ECLIPSE DESIGNER FINISH ONLY	AVAILABLE FOR GLAZE OR NON-GLAZED FINISHES
		NO DISTRESS	FULL DISTRESS	FULL DISTRESS SAND-THROUGH	MINI DISTRESS	MINI DISTRESS SANDTHROUGH	SAND-THROUGH
OAK	SUMTER	X	NA	NA	X	NA	NA
OAK	CAMBRIDGE	X	X	X	X	X	X
OAK	RUSTIC WILLIAMSBURG	X	X	X	X	X	X
MAPLE	NOTTINGHAM	X	X	X	X	X	X
MAPLE	OXFORD	X	X	X	X	X	X
MAPLE	ASHTON	X	X	X	X	X	X
MAPLE	NEWPORT	X	NA	NA	X	NA	NA
MAPLE	WINCHESTER	X	NA	NA	X	NA	NA
MAPLE	CASCADE	X	NA	NA	X	NA	NA
MAPLE	MADISON	X	X	X	X	X	X
MAPLE	SIERRA	X	X	X	X	X	X
MAPLE	TRENTON	X	NA	NA	X	NA	NA
MAPLE	RUSTIC HERITAGE	X	X	X	X	X	X
CHERRY	HAMPTON	X	X	X	X	X	X
CHERRY	ESSEX	X	X	X	X	X	X
CHERRY	AMBASSADOR	X	X	X	X	X	X
CHERRY	ONEIDA	X	NA	NA	X	NA	NA
BIRCH	ANDOVER	X	X	X	X	X	X
OAK	LEXINGTON	X	NA	NA	X	NA	NA
OAK	WILLIAMSBURG	X	X	X	X	ECLIPSE ONLY	X
OAK	OAKWOOD	X	NA	NA	X	NA	NA
OAK	OAKRIDGE	X	NA	NA	X	NA	NA
OAK	COLONIAL CLASSIC	X	NA	NA	X	NA	NA
OAK	RUSTIC WILLIAMSBURG	X	X	X	X	ECLIPSE ONLY	X
OAK	SANDPIPER	X	NA	NA	X	NA	NA
MAPLE	HERITAGE	X	X	X	X	ECLIPSE ONLY	X
MAPLE	BERKSHIRE	X	NA	NA	X	NA	NA
MAPLE	POTOMAC	X	NA	NA	X	NA	NA
MAPLE	LANCASTER	X	NA	NA	X	NA	NA
MAPLE	RICHMOND	X	X	X	X	ECLIPSE ONLY	X
MAPLE	VICKSBURG	X	X	X	X	ECLIPSE ONLY	X
MAPLE	MAPLEWOOD	X	X	X	X	ECLIPSE ONLY	X
MAPLE	TRENTON	X	NA	NA	X	NA	NA
MAPLE	RUSTIC HERITAGE	X	X	X	X	ECLIPSE ONLY	X
CHERRY	BERKLEY	X	NA	NA	X	NA	NA
CHERRY	ONEIDA	X	NA	NA	X	NA	NA
BIRCH	GETTYSBURG	X	X	X	X	NA	X
BIRCH	BIRCHWOOD	X	NA	NA	X	NA	NA
BIRCH	SHAKERWOOD	X	NA	NA	X	NA	NA

No Distressing - No additional wearing or distressing is applied to the piece or kitchen. Natural wood characteristics will be present such as open grain, pitting, sound knots, checks, burl, mineral streaks and tiger stripes. Heartwood and Sapwood depending on the species may be present in varying degrees. These slight imperfections are considered part of the natural beauty of the wood and will not be considered a defect to the parts or kitchen.

Mini-Distressing - Hand applied prior to glazing in order to accent and age the selected wood pieces. Slight pitting, scratches and other natural wood defects will be present on doors, drawer fronts, and face frames. Distressing will not be applied to trim items and sheet stock parts.

Full -Distressing - Artisan hand activity designed to intentionally age the wood pieces. Distressing is done prior to stain or enamel. Distressing is done by applying some or all of the following characteristics to the piece or kitchen: Scratches, wearing, worm holes, splits/cracks, open joints, screw marks, tearout/chipout, dent, nick rasp marks, orbital waves, and spatter to selected finishes. Pieces will vary from part to part and kitchen to kitchen. All distressing is random in nature and can not be duplicated. Individuality of

each kitchen and piece is part of the beauty of the aging and will not be considered a defect or cause for replacement.

Sand through - Artisan hand activity where finish is removed to the raw wood using an orbital sander or scraper to increase the appearance of aging to the piece or kitchen. Sand through is completely random and can not be duplicated. Pieces will vary from part to part and kitchen to kitchen. Individuality of each kitchen or piece is part of the beauty of the aging and will not be considered a defect. Sand through can be used by itself, with glaze, or in conjunction with full distressing or mini-distressing.

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